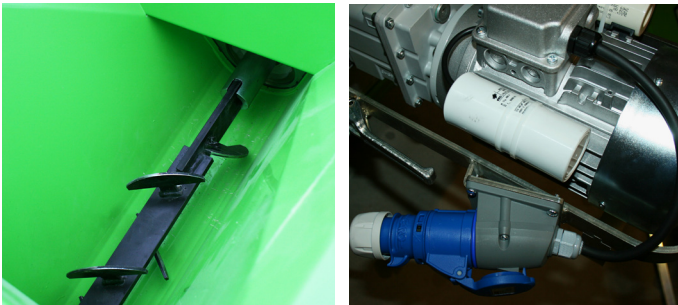


STARTUP

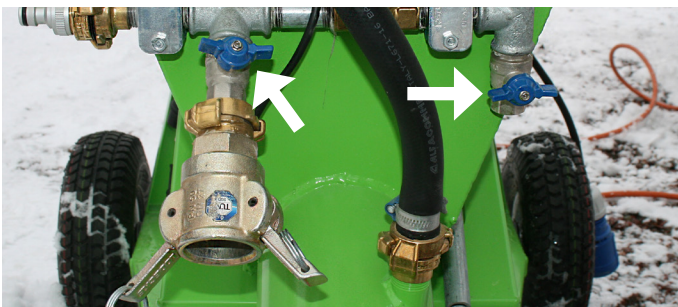
1. Place the pump flat and stable.



2. Fold the engine and spray the rotor with silicone spray and screw in the rotor in the stator with the t-key and the mixer shaft.



3. Fold up the engine and insert the carrier against the mixing shaft, connect the power cord to the motor.



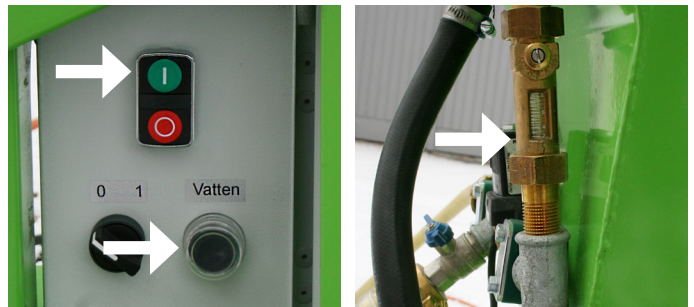
4. Make sure the drain cranes are closed.



5. Connect water to the water connection on the right side.



6. Connect the power cord to the electric socket.



7. Set the pump to the starting position by pressing the green button on the electric cabinet.

8. Press the **water** button (Vatten) to adjust the amount of water. NOTE! The white cone in the measuring tube is read by the bottom.



9. Connect the remote control cable to the gray jack on the right side.



10. Fill the pump hose with 3 - 5 liters of water with the supplied hose clutch and then connect the hose to the pump.

11. Fill 2 - 3 liters of water into the mixing chamber by pressing the **water** button (Vatten).

12. Fill a bag slowly and start the pump. Fill with more sack and check the water mixture on the measuring tube. The measuring tube indicates the flow in minute liters and it is approximately 25 kg per minute.

Make a flow test and follow the manufacturer's specifications.

CLEANING

1. Remove as much material as possible from the hopper, avoid getting water in the hose.
2. Remove the 230 volt power cord.



3. Remove the hose and put in a cleaning ball and connect the hose with the supplied hose clutch to the water outlet on the front of the pump.

4. Pull out of the screeds from the hose with the cleaning ball at the designated cleaning point.

5. Let it pass two more cleaning balls through the hose or as many as needed until the water is completely clean.



6. Unscrew the rotor with the t-handle and remove the mixer shaft and clean it from the screeds residue.

7. Flush clean hopper and mantle with clean water, flush off the entire pump, avoid rinsing water directly on electrical components.

8. Check the mixing tube inside and scrape away the screeds residue.

9. Disconnect the water connection.